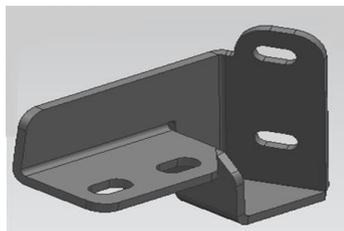


LUND

REVOLUTION BULL BAR W/LIGHT & WIRING
 2020 CHEVY/GMC SILVERADO/SIERRA 2500 HD/3500 HD
 P/N 86521201

PARTS LIST:

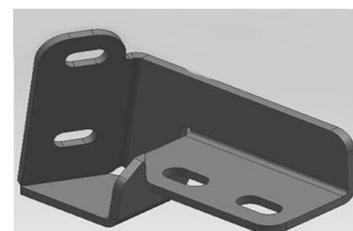
Qty	Description	Qty	Description
1	Revolution Bull Bar	16	10mm x 27mm OD x 3mm Flat Washers
1	Driver/Left Frame Bracket	12	10-1.5mm Nylon Locknuts
1	Driver/Left Mounting Bracket	4	10-1.5mm x 30mm Hex Bolts
1	Passenger/Right Frame Bracket	1	License Plate Relocation Kit, includes:
1	Passenger/Right Mounting Bracket	2	6mm x 18mm OD x 1.6mm Flat washer
1	LED Light Bar and Wiring Harness	2	6mm Hex nut
4	Bolt Assembly	1	Allen Wrench
4	10mm x 35mm Double Bolt Plates	4	M6-20 mm Button head allen bolt combo

Contents

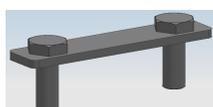
**Driver/Left Mounting
Bracket**



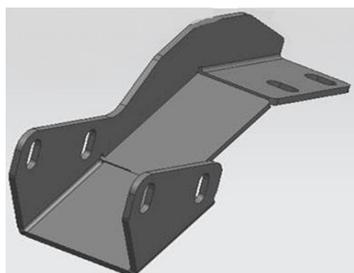
Revolution Bull Bar



**Passenger/Right
Mounting Bracket**



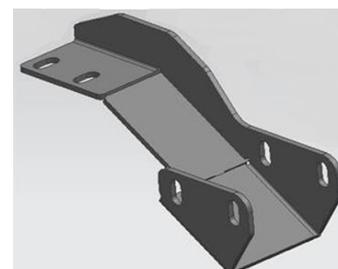
Bolt Plate



**Driver/Left Frame
Bracket**



LED Light Bar



**Passenger/Right Frame
Bracket**

IMPORTANT NOTES

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. CUTTING MAY BE REQUIRED. INSTALLATION MAY INTERFERE WITH BUMPER MOUNTED PARKING SENSORS. ASSISTANCE IS RECOMMENDED.

NOTE: It may be necessary to remove/relocate front license plate and license plate bracket. It is not required, but strongly recommended. If local/state law requires a front license plate, license plate relocation kit is included. Local/State law may also require a cover for the LED light bar, which is available under Lund **part number 7712528**.

LIGHT BAR INSTALLATION

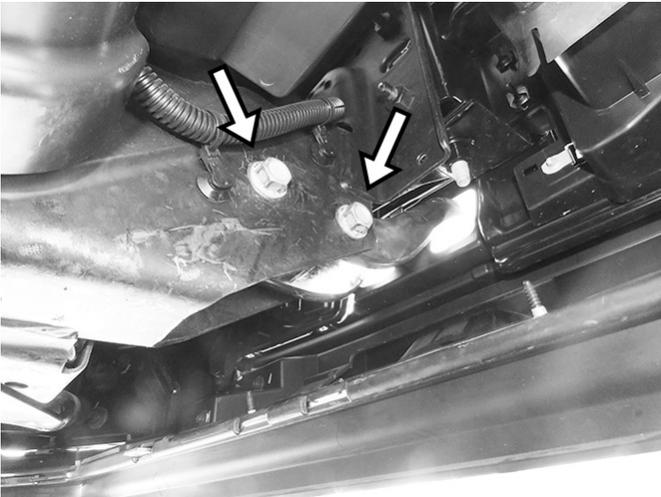
1. Remove light bar from box, and install bolts and washers into each end.

2. Slide bolts into crossbeam brackets with the washers on the outside of the bracket, and tighten using the supplied Allen key.



1

Starting at the driver side, remove the factory tow hook if equipped. **NOTE:** The factory tow hooks cannot be reinstalled. **IMPORTANT:** On some model years, with and without tow hooks, the pocket in the plastic bumper may need to be trimmed or completely cut out. Use a sharp knife or hacksaw blade and carefully cut out the pocket to clear the Bull Bar Brackets. Only cut enough to clear the Brackets.



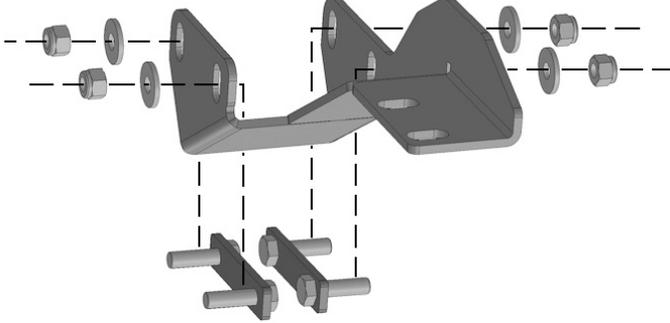
Remove the tow hook and hardware, (arrows). Driver/left tow hook pictured from below bumper



Trim plastic opening if necessary

2

Select the driver/left Frame Bracket. Carefully slide the Bracket through the tow hook opening and over the end of the frame. Insert (1) 10mm Double Bolt Plate up and into the end of the frame channel and out through the holes in the for the tow hook and the Bracket. Secure the Bracket to the Double Bolt Plate with (2) 10mm Flat Washers and (2) 10mm Nylon Lock Nuts. Leave hardware loose. Repeat this Step to install a second Double Bolt Plate in the other side of the frame.



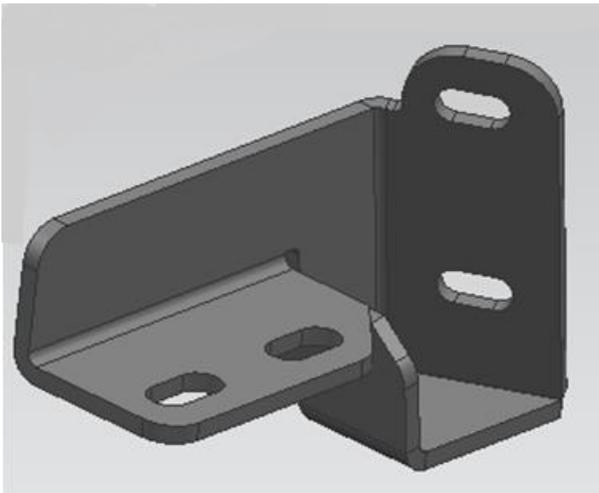
Insert (2) 10mm Double Bolt Plates up into the open end of driver/left side frame channel and out through the Frame Bracket.



Driver/left side Frame Bracket installed

3

Next, select the driver/left Bull Bar Mounting Bracket. Attach the Bull Bar Bracket to the Bull Bar using included BOLT ASSEMBLIES. Leave hardware loose at this time.



Driver/Left Mounting Bracket



Bolt Assembly



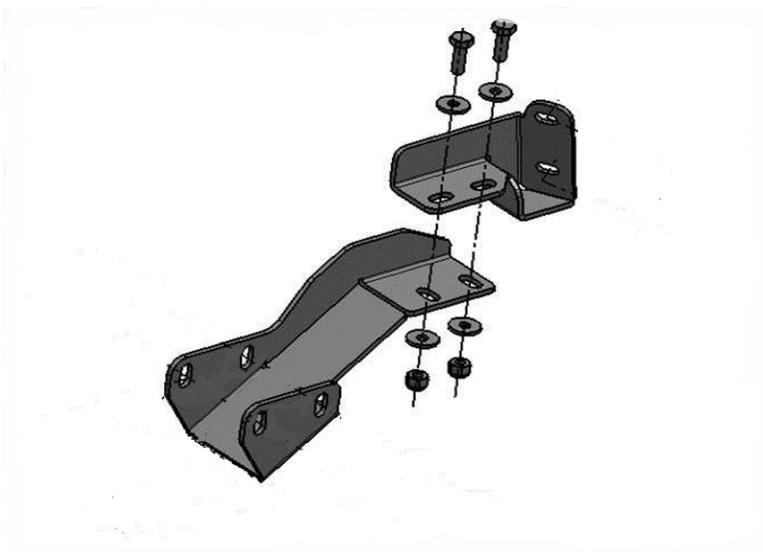
Attach each mounting bracket to the bull bar with (2) bolt assemblies

4

Repeat Steps 1—3 to install the passenger/right Frame and Bull Bar Bracket.

5

With assistance, position the Bull Bar assembly up to the inside of the Mounting Brackets. Attach the Bull Bar to the Brackets with the included (4) 10mm x 30mm Hex Bolts, (8) 10mm Flat Washers and (4) 10mm Nylon Lock Nuts. Do not fully tighten hardware at this time.

**6**

Level and adjust the Bull Bar and fully tighten all hardware.

7

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

IMPORTANT

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For gloss black finishes: Mild soap may be used to clean the Bull Bar.

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